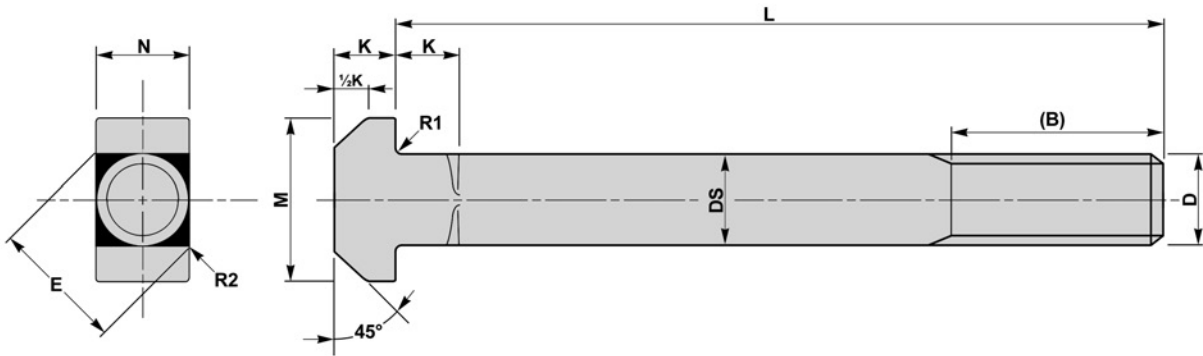


## DIN 186 - HAMMERHEAD T BOLTS

**BOLTS ARE MANUFACTURED TO REQUIRED LENGTHS IN ACCORDANCE TO DIN 186**



### TYPE A - THREADED END

d	PI	ds	B2 ≤ 120	B3 ≤ 200	B4 > 200	E	K	N	M	R1	R2 max
mm	mm	mm	mm	mm	mm	min	mm	mm	mm	mm	mm
M24	3	24	54	60	73	29.48	15	24	43	1.6	3.6
M30	3.5	30	66	72	85	37.20	19	30	54	1.6	4.5
M36	4	36	78	84	97	44.57	23	36	66	2	5.4
M42	4.5	42	-	96	109	52.29	26	42	80	2	6.3
M48	5	48	-	108	128	60.00	30	48	88	2	7.2

**TYPE B - FULLY THREADED ALSO AVAILABLE ON REQUEST**

**SLOTTED PLATES - PAGE 40**

**PI - Pitch of thread (coarse)**

**B2 - For overall length underhead up to and including 120mm**

**B3 - For overall length underhead up to and including 200mm**

**B4 - For overall length underhead exceeding 200mm**

**MATERIAL**

**CARBON STEELS**  
**STAINLESS STEELS**  
**ALLOY STEELS**  
**B7, 4.6, 5.6, 8.8**

**FINISH**

**SELF COLOUR**  
**GALVANISED**  
**ELECTROPLATED**  
**SHERARDISED**  
**PTFE COATING**

